

HEAVY DUTY UNIT COOLER



Walk-Ins: Medium to Large Cooler and Freezer Applications

Air Defrost

31,200 to 253,100 BTUH

Electric Defrost

33,100 to 227,400 BTUH

Hot Gas Defrost

33,100 to 227,400 BTUH

FEATURES

Russell's Heavy Duty Unit Coolers are the ideal evaporator solution for medium and large walk-in coolers and freezers. Designed with efficiency, performance and service in mind, the Heavy Duty Cooler line is optimized to cover Cold Storage applications in the most effective way. The Heavy Duty units were engineered to meet the Department of Energy's new AWEF performance regulations and feature energy-efficient rail-mount Dual Speed EC Motors.

All units are circuited for multiple refrigerants and feature optimized circuit patterns to maximize performance. Heavy Duty Unit Coolers have several enhanced service features including rail-mount motors, new high efficiency fan and venturi designs, enhanced surface coil tubing, easily removable fan guards and modular fan panels, face mount defrost heaters, hinged drain pans and shipping pallets designed to facilitate easy installation.

SIZES

There are a wide array of sizes to match your specific application requirements ranging from 31,200 to 253,100 BTUH at a 10°TD. Models are available with air flow spanning a range of 5,750 to 24,000 CFM.

HOUSING

Each unit is constructed with a rust-free, heavy gauge, textured, aluminum housing which is light weight yet extremely durable. Models feature hinged drain pans to allow for convenient servicing and maintenance. Pre-drilled hanger holes are provided on all units for fast installation.

COIL

Seamless copper tubes are staggered and mechanically expanded into heavy gauge corrugated aluminum fins to assure maximum heat transfer. Die formed fin collars are provided for accurate fin spacing. Heavy gauge hangers are fastened directly to the tube sheet of the coil to provide high structural strength. Electric Defrost and Hot Gas Defrost Models are available in both 6 FPI and 4 FPI...

MOTORS

Standard models feature highly efficient Dual Speed Electronically Commutated (EC) motors. which are compliant with California Title 24 regulations.

FANS & FAN GUARDS

Powerful heavy-duty aluminum fans are individually balanced to provide vibration free operation. Standard heavy-gauge wire fan guards are UL/cUL-approved epoxy coated for corrosion resistance. Air throw for Heavy Duty Unit Coolers is 100 ft.

REFRIGERANTS

Heavy Duty Unit Coolers are optimized for multiple refrigerants including R404A, R407A, R448A, R449A and R744 DX (CO2). Please specify system refrigerant requirements when ordering. A separate compartment is provided for all refrigerant connections which allows ample room for internal mounting of expansion valves.

ELECTRICAL

Available in 208/230V/1, 208-230V/3, 460V/1 or 460/3. A large compartment is supplied for all electrical components and is easily accessible by removing the end panel. All models are UL and cUL listed.

AIR DEFROST

Air Defrost models (RH6A) are designed for use in coolers at +35°F and warmer.

ELECTRIC DEFROST - LOW TEMP

Low Temperature Electric Defrost Models (RH6E or RH4E) are designed for use in freezers between 10°F and -30°F room temperatures. Defrost heaters are mounted on the air intake side of the unit for optimal performance and easy maintenance. Heaters are installed inside the drain pan for fast, reliable drainage. Fixed defrost termination, fan delay and heater safety controls are factory mounted for optimum performance of each control function.

HOT GAS DEFROST

There are two types of Hot Gas Defrost models available: 3-pipe Hot Gas models (RH*H or RH*K) and 2-pipe Hot Gas Reverse Cycle units (RH*G or RH*L). Hot Gas Defrost 6 FPI models (RH6H, RH6K, RH6G, RH6L) are designed for use in coolers and freezers between 35°F and -30°F. Hot Gas Defrost 4 FPI models (RH4H, RH4K, RH4G, RH4L) are designed for use in freezers between 32°F and -30°F. All units include adjustable defrost termination and fan delay controls which are factory mounted for optimum performance of each control function. Refer to the current Russell Technical Bulletin for piping. Reverse Cycle units can also be used for Alternating Evaporator Systems.

ELECTRIC DEFROST - MEDIUM TEMP

Medium Temperature Electric Defrost Models (RH6D) are designed for use in coolers between 20°F and 35°F room temperatures. Defrost heaters are mounted on the air intake side of the unit for optimal performance and easy maintenance. Heaters are installed inside the drain pan for fast, reliable drainage. Fixed defrost termination, fan delay and heater safety controls are factory mounted for optimum performance of each control function.

OPTIONAL FEATURES

- EcoNet® Enabled Controller³ (factory-installed)
- EcoNet® Command Center (loose)
- Reverse Connections
- Thermostat Mechanical or Electric (mounted or loose)
- Thermostatic Expansion Valve (mounted or loose)
- Electronic Expansion Valve (mounted or loose)
- Liquid Line Solenoid Valve (mounted or loose)
- Insulated Drain Pan
- Painted Cabinet (White or Black)
- Stainless Steel Cabinet
- · Coated Coil (Bronz-Glow, or Electrofin®)
- Suction/Liquid Heat Exchanger (loose)

NOTES

- * AWEF (Annual Walk-in Energy Factor)
- 1. Single Compressor system without variable capacity.
- 2. Some limitations apply. For specific electrical offering, consult electrical data tables in this brochure.
- 3. EcoNet Control Package includes: EEV; suction pressure transducer, suction entering air coil temp. thermistors, local on-board two-row backlit LCD display and push-button adjustments. (Controller replaces TXV, liquid line solenoid valve, room thermostat, defrost termination and fan delay, and time clock.)

HIGHLIGHTED FEATURES AND OPTIONS





FANS AND HOUSING

- 24" heavy duty aluminum fans are balanced for vibration-free operation
- · High efficiency deep draw venturi provides optimal air flow
- · Hinged end panels can be easily removed
- NSF approved





COILS AND DEFROST HEATERS

- Available in 4 or 6 fins per inch (FPI)
- · Electric defrost heaters are mounted on the air intake coil face to provide easy service access
- The drain pan heater is affixed to the drain pan and is easily accessed for service or cleaning



ECONET ENABLED UNIT COOLERS (OPTIONAL)

- Developed in conjunction with Rheem Manufacturing specifically for walk-in coolers and freezers — it builds on the reliability and efficiency of Rheem's EcoNet technology
- · Saves energy in refrigeration systems through precise superheat and space temperature control, fan cycling, and controlling how often the system goes into defrost based on compressor runtime
- Eliminates unnecessary defrosts
 - Maximizes energy efficiency with less compressor runtime
 - Reduces fan speed to 50% during off cycle for energy savings
- · Can be used with a condensing unit in single and multiple evaporator installations as a group
- Optional EcoNet Command Center with intuitive graphical interface controls up to 32 devices (including the Command Center) through one display, provides continuous communication between system components, and the remote mount display allows for EcoNet Enabled Unit Coolers to be programmed, monitored and troubleshot outside of the space being cooled.



ELECTRICAL AND PIPING

- End panels slide out for easy service from the front or sides of the unit
- · Ample room in electrical and piping compartments for easy access

MODEL NOMENCLATURE

R	Н	6	E	109	_ D _	D	Α
Brand	Style	Fins per Inch (FPI)	Defrost Type	BTUH in Thousands	Unit Voltage ¹	Motor Type	Vintage
R = Russell	H = Heavy Duty Y = Reverse Connections	4/6	A = Air E = Electric Def D = Medium Ter Electric Def H = Hot Gas 3-I Electric Dra G = Hot Gas Re Electric Dra K = Hot Gas 3-I Hot Gas Dra L = Hot Gas Rev Hot Gas Dra	mp frost Pipe in Pan verse in Pan Pipe ain Pan verse	D = 208-230/1/60 E = 208-230/3/60 F = 460/1/60 G = 460/3/60	D = Dual Speed EC	

EVAPORATOR APPLICATION RATINGS

Multiple conditions combine to determine the application capacity of an evaporator. Walk-in space temperature, relative humidity, saturated suction temperature difference, and outdoor ambient temperature. All of the factors are considered when calculating an evaporator application rating. These ratings are considerably higher than the net capacity value used for DOE ratings (AWEF).

The AWEF of an evaporator is calculated using the dry coil capacity and the daily evaporator power consumption. Power consumption included fan and defrost power. Evaporator net capacity reported to the DOE database is dry coil capacity less the full power fan watts. DOE test conditions are at 10°F evaporator/SST temperature difference and less than 50% relative humidity and 96°F liquid temperature. These conditions create a uniform test method, but should not be used for equipment selection. The equipment selected would be too large for the application.

Russell's published application ratings are a guideline for proper equipment selection. They account for true operating conditions experienced by equipment.

FAN GUARDS EASILY REMOVABLE FOR QUICK ACCESS TO FAN BLADES AND RAIL-MOUNTED MOTORS







APPLICATION RATING AND ELECTRICAL DATA // AIR DEFROST MODELS - 6FPI

	втин с	apacity			Total Fan M	lotor AMPS	
Model		@ 25°F S.T. & 10°F TD			Dual Speed EC [†] Motors		
No.	R404A/R744 DX	R407A/R448A/	CFM	No. of Fans	Motor Voltage		
	(CO ₂)	R449A^			208-230V/1	460V/1	
RH6A031*DA	31,200	36,600	5,920				
RH6A043*DA	43,600	51,100	5,870	1	6.3	6.3	
RH6A052*DA	52,100	61,900	5,750				
RH6A063*DA	63,200	73,500	11,850				
RH6A087*DA	87,900	103,500	11,730	2	12.6	6.2	
RH6A105*DA	105,200	124,900	11,500				
RH6A132*DA	132,500	155,800	17,600	2	10.0	0.2	
RH6A156*DA	156,300	185,700	17,250	3	18.9	9.3	
RH6A175*DA	175,400	206,900	23,460	1	25.2	10.4	
RH6A209*DA	209,500	253,100	23,000	4	25.2	12.4	

		208-2	30V/1		460V/1				
Model	MCA		MOPD		MCA		MOPD		
No.	Base Model	EcoNet Enabled ²							
RH6A031*DA									
RH6A043*DA	15.0	15.0	20	20	15.0	15.0	20	20	
RH6A052*DA									
RH6A063*DA	15.0								
RH6A087*DA		15.0	16.2	20	20	15.0	15.0	20	20
RH6A105*DA									
RH6A132*DA	20 5	22.5	0.5	٥٢	15.0	15.0	20	20	
RH6A156*DA	20.5	22.5	25	25	15.0	15.0	20	20	
RH6A175*DA			20	20	15.0	45.0	0.0	20	
RH6A209*DA	26.8	28.8	30	30	15.0	15.0	20	20	

NOTES:

- * Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.
- ^ R407A, R448A and R449A are rated at dew point temperature. Use R407A capacity ratings for R407C and R407F.
- † Dual Speed EC motors are compliant with California Title 24 regulations.
- 2. EcoNet Enabled Units are not powered by Condensing Unit so Defrost Heaters are incorporated into shown MCA/MOPD.

Models were designed in anticipation of the July 2020 Department of Energy Annual Walk-in Energy Factor (AWEF) regulations for evaporators for Walk-in Coolers and Freezers in boxes less than 3,000 sq. ft. See page 16 for AWEF compliance ratings.

APPLICATION RATING AND ELECTRICAL DATA // ELECTRIC DEFROST MODELS

			460	V/3		F	leater Am	ps	
	Model	М	CA	MOPD		460V/3			Heater
	No.	Base Model	EcoNet Enabled ²	Base Model	EcoNet Enabled ²	No. of Circuit	Amps Each Circuit	Total Heater Amps	Watts
	RH6E033GDA								
	RH6E044GDA	15.0	15.0	20	20	1	7.5	7.5	6,000
	RH6E053GDA								
-	RH6E066GDA								
0	RH6E089GDA	15.0	16.1	20	20	1	15.1	15.1	12,000
	RH6E109GDA								/
	RH6E134GDA	15.0	23.6	20	25	1	22.6	22.6	18.000
	RH6E163GDA	13.0	23.0	20	25	l	22.0	22.0	10.000
	RH6E199EGDA	15.0	31.1	20	35	1	30.1	30.1	24,000
	RH4E035GDA	15.0	15.0	20	20	1	7.5	7.5	4 000
	RH4E044GDA	15.0	15.0	20	20	1	7.5	7.5	6,000
_	RH4E071GDA	1 - 0	1/ 1	20	20	1	1 - 1	1 - 1	12.000
<u> </u>	RH4E087GDA	15.0	16.1	20	20	1	15.1	15.1	12,000
4	RH4E107GDA	15.0	23.6	20	25	1	22.6	22.6	10 000
	RH4E131GDA	15.0	23.0	20	ZO	1	ZZ.0	ZZ.0	18,000
	RH4E167GDA	15.0	31.1	20	35	1	30.1	30.1	24,000



SUPPORTS ARE BOLTED TO PALLET AND UNIT COOLER FOR PRODUCT SAFETY AND QUICKER INSTALLATION

NOTES:

1. Capacity Corre	ection for Lov	w Temp Elec	ctric and Hot	t Gas Defro	st Evaporate	ors
S.S.T. (Dew):	20°F	0°F	-10°F	-20°F	-30°F	-40°F
Multiply Capacity by:	1.15	1.075	1.0375	1	0.9625	0.925

- 2. EcoNet Enabled Units are not powered by Condensing Unit so Defrost Heaters are incorporated into shown MCA/MOPD.
- * Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.
- † Dual Speed EC motors are compliant with California Title 24 regulations...
- ^ R407A, R448A and R449A are rated at dew point temperature. Use R407A capacity ratings for R407C and R407F.

Models were designed in anticipation of the July 2020 Department of Energy Annual Walk-in Energy Factor (AWEF) regulations for evaporators for Walk-in Coolers and Freezers in boxes less than 3,000 sq. ft. See page 16 for AWEF compliance ratings.

APPLICATION RATING AND ELECTRICAL DATA // MEDIUM TEMP ELECTRIC DEFROST

	BTUH C	apacity			Total Fan	Motor AMPS	
Model	@ +25°F S.T		CFM	No. of	Dual Speed	d EC† Motors	
No.	R404A/R744DX	R407A/R448A/	CFM	Fans	Motor Voltage		
	(CO ₂)	R449A^			208-230V/1	460V/1	
RH6D030*DA	31,200	36,600	5,920				
RH6D042*DA	43,600	51,100	5,870	1	6.3	3.1	
RH6D051*DA	52,100	61,900 5,750					
RH6D062*DA	63,200	73,500	11,850		12.6		
RH6D086*DA	87,900	103,500	11,730	2		6.2	
RH6D104*DA	105,200	124,900	11,500				
RH6D130*DA	132,500	155,800	17,600	3	10.0	9.3	
RH6D155*DA	156,300	185,700	17,250	<u>ئ</u>	18.9	9.3	
RH6D174*DA RH6D208*DA	175,400	206,900	23,460	4	25.2	10.4	
	209,500	253,100	23,000	4	25.2	12.4	

NOTES:

- * Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.
- ^ R407A, R448A and R449A are rated at dew point temperature. Use R407A capacity ratings for R407C and R407F.
- † Dual Speed EC motors are compliant with California Title 24 regulations.
- 2. EcoNet Enabled Units are not powered by Condensing Unit so Defrost Heaters are incorporated into shown MCA/MOPD.

Models were designed in anticipation of the July 2020 Department of Energy Annual Walk-in Energy Factor (AWEF) regulations for evaporators for Walk-in Coolers and Freezers in boxes less than 3,000 sq. ft. See page 16 for AWEF compliance ratings.

APPLICATION RATING AND ELECTRICAL DATA // MEDIUM TEMP ELECTRIC DEFROST

		208-23	30V/3			Heater Amps	;		
Model	М	MCA		OPD	/	208-230V/3		Heater	
No.	Base Model	EcoNet Enabled ²	Base Model	EcoNet Enabled ²	No. of Circuits	Amps per Circuit	Total Heater Amps	Watts	
RH6D030EDA							\		
RH6D042EDA	15.0	20.5	20	20	1	14.4	14.4	6,000	
RH6D051EDA									
RH6D062EDA							\		
RH6D086EDA	15.0	15.0	30.9	20	35	1	28.9 28.9	28.9	12,000
RH6D104EDA									
RH6D130EDA	20 5	45.0	٥٢	Γ0	1	42.2	42.2	10,000	
RH6D155EDA	20.5	45.3	25	50	1	43.3	43.3	18,000	
RH6D174EDA	27.0	FO 7	20	/0	2	20.0	F7 7	24.000	
RH6D208EDA	26.8	59.7	30	60	2	28.9	57.7	24,000	

		460	V/3			Heater Amps	;		
Model	М	ICA	МС	OPD		Heater			
No.	Base Model	EcoNet Enabled ²	Base Model	EcoNet Enabled ²	No. of Circuits	Amps per Circuit	Total Heater Amps	Watts	
RH6D030GDA									
RH6D042GDA	15.0	15.0	20	20	1	7.5	7.5	6,000	
RH6D051GDA									
RH6D062GDA									
RH6D086GDA	15.0	16.1	20	20	1	15.1	15.1	12,000	
RH6D104GDA									
RH6D130GDA	15.0	23.6	20	25	1	22.6	22.6	10,000	
RH6D155GDA	15.0	23.0	20	25	l	22.0	22.0	18,000	
RH6D174GDA	15.0	31.1	20	35	1	20.1	20.1	24.000	
RH6D208GDA	13.0	31.1	20	ან	l	30.1	30.1	24,000	

NOTES:

- * Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.
- ^ R407A, R448A and R449A are rated at dew point temperature. Use R407A capacity ratings for R407C and R407F.
- † Dual Speed EC motors are compliant with California Title 24 regulations.
- 2. EcoNet Enabled Units are not powered by Condensing Unit so Defrost Heaters are incorporated into shown MCA/MOPD.

Models were designed in anticipation of the July 2020 Department of Energy Annual Walk-in Energy Factor (AWEF) regulations for evaporators for Walk-in Coolers and Freezers in boxes less than 3,000 sq. ft. See page 16 for AWEF compliance ratings.

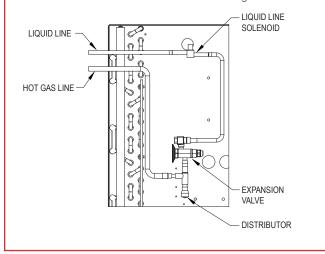
APPLICATION RATING AND ELECTRIC DATA // HOT GAS 3-PIPE DEFROST

			JH Capacity			Total Fan Mo	tor AMPS	MCA	
	Hot Gas 3-Pipe Model No.	@ -20°F	@ -20°F S.T. & 10°F TD¹		No. of	Dual Speed E	C Motors		•
	(RH*H, RH*K)	R404A	R407A/R448A/ R449A^	CFM	Fans	208-230V/1	460V/1	208-230V/1	460V/1
	RH6*033*DA	33,100	38,700	5,920					
	RH6*044*DA	44,500	50,900	5,870	1	6.3	3.1	15.0	15.0
	RH6*053*DA	53,800	62,100	5,750					
_	RH6*066*DA	66,400	76,600	11,850					
6 FPI	RH6*089*DA	89,400	102,300	11,730	2	12.6	6.2	15.0	15.0
•	RH6*109*DA	109,200	125,700	11,500					
	RH6*134*DA	134,500	153,800	17,600	3	10.0	0.0	20 F	1F O
	RH6*163*DA	163,500	188,800	17,250	3	18.9	9.3	20.5	15.0
	RH6*199*DA	199,100	227,400	23,000	4	25.2	12.4	26.8	15.0
	RH4*035*DA	35,800	41,100	5,870	1	/ 2	2.1	15.0	4F.O
	RH4*044*DA	44,000	50,800	5,750	1	6.3	3.1	15.0	15.0
_	RH4*071*DA	71,400	83,000	11,730	2	10 /	/ 0	15.0	4F.O
굡	RH4*087*DA	87,400	100,900	11,500	2	12.6	6.2	15.0	15.0
4	RH4*107*DA	107,700	122,900	17,600	2	10.0	0.0	20.5	1F.O
	RH4*131*DA	131,900	152,300	17,250	3	18.9	9.3	20.5	15.0
	RH4*167*DA	167,000	190,200	23,000	4	25.2	12.4	26.8	15.0

	Hot Gas 3-Pipe	МС	OPD		Drain Pan r Amps	
	Model No. (RH*H, RH*K)	208- 230V/1	460V/1	208- 230V/1	460V/1	Heater Watts
	RH6*033*DA					
	RH6*044*DA RH6*053*DA	20	20	8.3	4.3	2,000
6 FPI	RH6*066*DA RH6*089*DA	20	20	16.7	8.7	4,000
Ĭ	RH6*109*DA RH6*134*DA	25	20	25.0	13.0	6,000
	RH6*163*DA RH6*199*DA	30	20	33.3	17.4	8,000
	RH4*035*DA RH4*044*DA	20	20	8.3	4.3	2,000
4 FPI	RH4*071*DA RH4*087*DA	20	20	16.7	8.7	4,000
	RH4*107*DA RH4*131*DA	25	20	25.0	13.0	6,000
	RH4*167*DA	30	20	33.3	17.4	8,000

HOT GAS 3-PIPE MODEL WITH ELECTRIC DEFROST DRAIN PAN

The system uses 3 pipes – 1 for liquid line, 1 for suction line and 1 for hot gas. The hot gas is taken from the discharge line, between the compressor and the condenser, through a hot-gas solenoid valve to the distributor tee then through the coil.



Each asterisk represents a variable character based on defrost and voltage ordered. Hot Gas 3-Pipe Version (H: Hot Gas Defrost 3-Pipe with Electric Drain Pan Heater, K: Hot Gas Defrost 3-Pipe with Hot Gas Drain Pan). See page 5 for nomenclature.

1. Note from page 7, Hot gas includes Electric Defrost Drain Pan

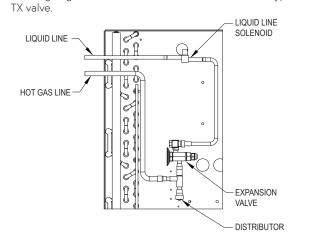
APPLICATION RATING AND ELECTRICAL DATA // HOT GAS - REVERSE CYCLE

		DTI				Total Fan Mo	tor AMPS		
	Hot Gas 2-Pipe		JH Capacity S.T. & 10°F TD¹		No. of	Dual Speed E	C Motors†	MCA	
	Model No. (RH*H, RH*K)			CFM	Fans	Dual Speed EC Motors			
	(אח"ח, אח"א)	R404A	R407A/R448A/ R449A^			208-230V/1	460V/1	208-230V/1	460V/1
	RH6*033*DA	33,100	38,700	5,920				\	
	RH6*044*DA	44,500	50,900	5,870	1	6.3	3.1	15.0	15.0
	RH6*053*DA	53,800	62,100	5,750					
_	RH6*066*DA	66,400	76,600	11,850					
6 FPI	RH6*089*DA	89,400	102,300	11,730	2	12.6	6.2	15.0	15.0
•	RH6*109*DA	109,200	125,700	11,500					
	RH6*134*DA	134,500	153,800	17,600	3	18.9	9.3	20.5	15.0
	RH6*163*DA	163,500	188,800	17,250	3	10.9	9.3	20.5	15.0
	RH6*199*DA	199,100	227,400	23,000	4	25.2	12.4	26.8	15.0
	RH4*035*DA	35,800	41,100	5,870	1	6.3	3.1	15.0	15.0
	RH4*044*DA	44,000	50,800	5,750	I	0.3	٥.١	15.0	13.0
_	RH4*071*DA	71,400	83,000	11,730	2	10.4	6.2	15.0	1F ()
F	RH4*087*DA	87,400	100,900	11,500	Ζ	12.6	0.2	15.0	15.0
4	RH4*107*DA	107,700	122,900	17,600	3	18.9	9.3	20 F	1E O
	RH4*131*DA	131,900	152,300	17,250	3	10.9	7.3	20.5	15.0
	RH4*167*DA	167,000	190,200	23,000	4	25.2	12.4	26.8	15.0

	Hot Gas 2-Pipe	МС	OPD		Drain Pan r Amps	
	Model No. (RH*H, RH*K)	208- 230V/1	460V/1	208- 230V/1	460V/1	Heater Watts
	RH6*033*DA					
	RH6*044*DA RH6*053*DA	20	20	8.3	4.3	2,000
_	RH6*066*DA	<u> </u>				
6 FPI	RH6*089*DA	20	20	16.7	8.7	4,000
	RH6*109*DA					
	RH6*134*DA	25	20	25.0	13.0	6,000
	RH6*163*DA					-/
	RH6*199*DA	30	20	33.3	17.4	8,000
	RH4*035*DA	20	20	8.3	4.3	2,000
	RH4*044*DA			0.0	1.0	2,000
_	RH4*071*DA	20	20	16.7	8.7	4,000
4 FP	RH4*087*DA	20	20	10.7	0.7	7,000
7	RH4*107*DA	25	20	25.0	13.0	6,000
	RH4*131*DA	20	20	20.0	10.0	0,000
	RH4*167*DA	30	20	33.3	17.4	8,000

HOT GAS REVERSE MODEL WITH ELECTRIC DEFROST DRAIN PAN

A changeover valve is located in the discharge suction line of the compressor, so that when defrost is required, the valve changes over from the normal refrigeration flow so that the discharged gas flows into the suction connection and bypasses TX valve.



Each asterisk represents a variable character based on defrost and voltage ordered. Hot Gas 3-Pipe Version (H: Hot Gas Defrost 3-Pipe with Electric Drain Pan Heater, K: Hot Gas Defrost 3-Pipe with Hot Gas Drain Pan). See page 5 for nomenclature.

1. Note from page 7, Hot gas includes Electric Defrost Drain Pan

DISTRIBUTOR NOZZLE AND EXPANSION VALVES // AIR DEFROST MODELS

				Part N	umbers			
	Model No.	Nozzle at	Liq. Temp.	TXV^ at l	iq. Temp.	EEV at L	iq. Temp.	No. of Circuits
	140.	50°F	100°F	50°F	100°F	50°F	100°F	Circuits
	R404A							
	RH6A031*DA	G-1-1/2	G-4	SBFSE-B-C	SBFSE-C-C	SER-C	SER-C	6
	RH6A043*DA	G-1-1/2	G-5	SBFSE-C-C	OSE-6-C	SER-C	SER-C	6
	RH6A052*DA	E-2	E-6	SBFSE-C-C	OSE-6-C	SER-C	SER-D	12
	RH6A063*DA	E-2-1/2	E-10	OSE-6-C	OSE-6-C	SER-C	SER-D	9
Į.	RH6A087*DA	C-3	C-12	OSE-6-C	OSE-9-C	SER-D	SER-D	18
0	RH6A105*DA	C-4	C-15	OSE-9-C	OSE-9-C	SER-D	SERI-F	18
	RH6A132*DA	C-5	C-20	OSE-9-C	OSE-12-C	SER-D	SERI-F	18
	RH6A156*DA	C-6	C-25	OSE-9-C	OSE-12-C	SERI-F	SERI-G	24
	RH6A175*DA	A-8	A-25	OSE-12-C	OSE-21-C	SERI-F	SERI-G	27
	RH6A209*DA	A-10	A-30	OSE-12-C	OSE-21-C	SERI-F	SERI-G	36
	R407A/ R448A/ F	R449A [†]						
	RH6A031*DA	G-1-1/2	G-4	SBFDE-B-C	SBFDE-C-C	SER-B	SER-C	6
	RH6A043*DA	G-1-1/2	G-5	SBFDE-C-C	SBFDE-C-C	SER-C	SER-C	6
	RH6A052*DA	E-2	E-6	SBFDE-C-C	EBSDE-7-C	SER-C	SER-C	12
	RH6A063*DA	E-2-1/2	E-10	SBFDE-C-C	EBSDE-7-C	SER-C	SER-D	9
Ī	RH6A087*DA	C-3	C-12	EBSDE-7-C	EBSDE-10-C	SER-D	SER-D	18
0	RH6A105*DA	C-4	C-15	EBSDE-7-C	ODE-12-C	SER-D	SERI-F	18
	RH6A132*DA	C-5	C-17	EBSDE-10-C	ODE-12-C	SER-D	SERI-F	18
	RH6A156*DA	C-6	C-20	EBSDE-12-C	ODE-17-C	SERI-F	SERI-F	24
	RH6A175*DA	A-8	A-25	EBSDE-12-C	ODE-17-C	SERI-F	SERI-G	27
	RH6A209*DA	A-10	A-30	EBSDE-17-C	ODE-28-C	SERI-F	SERI-G	36

Note: The distributor lines are 1/4" tube & 31" long.

Base models (no factory-mounted components) include nozzles sized for 100°F liquid shipped loose.



DISTRIBUTOR NOZZLE AND EXPANSION VALVES // ELECTRIC DEFROST

				Part N	Part Numbers					
	Model No.	Nozzle at I	_iq. Temp.	TXV^ at l	iq. Temp.	EEV at Li	iq. Temp.	No. of Circuits		
	No.	50°F	100°F	50°F	100°F	50°F	100°F	Circuits		
	R404A	•			/					
	RH6E033*DA	E-3	E-8	SBFSE-C-Z	EBSSE-6-Z	SER-C	SER-C	9		
	RH6E044*DA	E-4	E-10	OSE-6-Z	EBSSE-7-1/2-Z	SER-C	SER-C	9		
	RH6E053*DA	E-5	E-12	OSE-6-Z	EBSSE-10-Z	SER-C	SER-D	12		
_	RH6E066*DA	C-6	C-17	OSE-6-Z	EBSSE-10-Z	SER-C	SER-D	18		
6 FPI	RH6E089*DA	C-10	C-20	OSE-9-Z	EBSSE-13-Z	SER-D	SER-D	18		
•	RH6E109*DA	C-12	C-25	OSE-12-Z	OSE-21-Z	SER-D	SERI-F	24		
	RH6E134*DA	A-15	A-35	OSE-12-Z	OSE-30-Z	SER-D	SERI-F	27		
	RH6E163*DA	A-17	A-40	OSE-21-Z	OSE-30-Z	SERI-F	SERI-G	36		
	RH6E199*DA	A-20	A-50	OSE-35-Z	OSE-45-Z	SERI-F	SERI-G	36		
	RH4E035*DA	E-3	E-8	SBFSE-C-Z	OSE-6-Z	SER-C	SER-C	9		
	RH4E044*DA	E-4	E-12	OSE-6-Z	OSE-6-Z	SER-C	SER-C	12		
_	RH4E071*DA	C-8	C-17	OSE-6-Z	OSE-12-Z	SER-C	SER-D	18		
4 FPI	RH4E087*DA	C-10	C-20	OSE-9-Z	OSE-12-Z	SER-D	SER-D	24		
4	RH4E107*DA	A-12	A-30	OSE-12-Z	OSE-21-Z	SER-D	SERI-F	27		
	RH4E131*DA	A-15	A-35	OSE-12-Z	OSE-30-Z	SER-D	SERI-F	36		
	RH4E167*DA	A-20	A-40	OSE-21-Z	OSE-30-Z	SERI-F	SERI-G	36		
	R407A/ R448A/	R449A†								
	RH6E033*DA	E-2-1/2	E-6	SBFDE-C-Z	ODE-7-Z	SER-B	SER-C	9		
	RH6E044*DA	E-4	E-8	EBSDE-7-Z	ODE-12-Z	SER-C	SER-C	9		
	RH6E053*DA	E-5	E-12	EBSDE-7-Z	ODE-12-Z	SER-C	SER-C	12		
_	RH6E066*DA	C-6	C-15	EBSDE-10-Z	ODE-12-Z	SER-C	SER-D	18		
6 FPI	RH6E089*DA	C-8	C-17	ODE-12-Z	ODE-17-Z	SER-D	SER-D	18		
•	RH6E109*DA	C-12	C-25	ODE-17-Z	ODE-28-Z	SER-D	SER-D	24		
	RH6E134*DA	A-15	A-30	ODE-17-Z	ODE-28-Z	SER-D	SERI-F	27		
	RH6E163*DA	A-17	A-35	ODE-28-Z	ODE-40-Z	SERI-F	SERI-G	36		
	RH6E199*DA	A-20	A-40	ODE-28-Z	ODE-45-Z	SERI-F	SERI-G	36		
	RH4E035*DA	E-3	E-6	SBFDE-C-Z	ODE-7-Z	SER-C	SER-C	9		
	RH4E044*DA	E-4	E-8	SBFDE-C-Z	ODE-7-Z	SER-C	SER-C	12		
_	RH4E071*DA	C-6	C-15	ODE-12-Z	ODE-12-Z	SER-C	SER-D	18		
4 FPI	RH4E087*DA	C-8	C-17	ODE-12-Z	ODE-17-Z	SER-D	SER-D	24		
4	RH4E107*DA	A-12	A-20	ODE-17-Z	ODE-28-Z	SER-D	SER-D	27		
	RH4E131*DA	A-15	A-30	ODE-17-Z	ODE-28-Z	SER-D	SERI-F	36		
	RH4E167*DA	A-17	A-35	ODE-28-Z	ODE-40-Z	SER-F	SERI-G	36		

NOTES:

The distributor lines are 1/4" tube & 31" long.

* Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.

Base models (no factory-mounted components) include nozzles sized for 100°F liquid shipped loose.

^{*} Each asterisk represents a variable character based on voltage ordered. See page 4 for nomenclature.

[^] TXV selections are based on +25°F suction temp., 8°F to 12°F evaporator TD. Contact factory for operating conditions outside of this range.

[†] SBFDE, ODE, and EBSDE expansion valves are compatible with R407A, R448A and R449A/B. For other valves, follow manufacturers selection guidelines.

[^] TXV selections are based on -20°F suction temp., 8°F to 12°F evaporator TD. Contact factory for operating conditions outside of this range. † SBFDE ODE, and EBSDE expansion valves are compatible with R407A, R448A and R449A/B. For other valves, follow manufacturers selection guidelines.

HEAVY DUTY UNIT COOLER HEAVY DUTY UNIT COOLER

DISTRIBUTOR NOZZLE AND EXPANSION VALVES // HOT GAS DEFROST

	Model No.			Part N	Part Numbers					
	RH*H/RH*G/	Nozzle at	Liq. Temp.	TXV [^] at	Liq. Temp.	EEV at L	iq. Temp.	No. of Circuits		
	RH*K/RH*L	50°F	100°F	50°F	100°F	50°F	100°F	Circuits		
	R404A									
	RH6E033*DA	E-3	E-8	SBFSE-C-Z	EBSSE-6-Z	SER-C	SER-C	9		
	RH6E044*DA	E-4	E-10	OSE-6-Z	EBSSE-7-1/2-Z	SER-C	SER-C	9		
	RH6E053*DA	E-5	E-12	OSE-6-Z	EBSSE-10-Z	SER-C	SER-D	12		
_	RH6E066*DA	C-6	C-17	OSE-6-Z	EBSSE-10-Z	SER-C	SER-D	18		
FP	RH6E089*DA	C-10	C-20	OSE-9-Z	EBSSE-13-Z	SER-D	SER-D	18		
9	RH6E109*DA	C-12	C-25	OSE-12-Z	OSE-21-Z	SER-D	SERI-F	24		
	RH6E134*DA	A-15	A-35	OSE-12-Z	OSE-30-Z	SER-D	SERI-F	27		
	RH6E163*DA	A-17	A-40	OSE-21-Z	OSE-30-Z	SERI-F	SERI-G	36		
	RH6E199*DA	A-20	A-50	OSE-35-Z	OSE-45-Z	SERI-F	SERI-G	36		
	RH4E035*DA	E-3	E-8	SBFSE-C-Z	OSE-6-Z	SER-C	SER-C	9		
	RH4E044*DA	E-4	E-12	OSE-6-Z	OSE-6-Z	SER-C	SER-C	12		
_	RH4E071*DA	C-8	C-17	OSE-6-Z	OSE-12-Z	SER-C	SER-D	18		
4 FPI	RH4E087*DA	C-10	C-20	OSE-9-Z	OSE-12-Z	SER-D	SER-D	24		
4	RH4E107*DA	A-12	A-30	OSE-12-Z	OSE-21-Z	SER-D	SERI-F	27		
	RH4E131*DA	A-15	A-35	OSE-12-Z	OSE-30-Z	SER-D	SERI-F	36		
	RH4E167*DA	A-20	A-40	OSE-21-Z	OSE-30-Z	SERI-F	SERI-G	36		
	R407A/ R448A/	R449A [†]								
	RH6E033*DA	E-2-1/2	E-6	SBFDE-C-Z	ODE-7-Z	SER-B	SER-C	9		
	RH6E044*DA	E-4	E-8	EBSDE-7-Z	ODE-12-Z	SER-C	SER-C	9		
	RH6E053*DA	E-5	E-12	EBSDE-7-Z	ODE-12-Z	SER-C	SER-C	12		
_	RH6E066*DA	C-6	C-15	EBSDE-10-Z	ODE-12-Z	SER-C	SER-D	18		
6 FPI	RH6E089*DA	C-8	C-17	ODE-12-Z	ODE-17-Z	SER-D	SER-D	18		
9	RH6E109*DA	C-12	C-25	ODE-17-Z	ODE-28-Z	SER-D	SER-D	24		
	RH6E134*DA	A-15	A-30	ODE-17-Z	ODE-28-Z	SER-D	SERI-F	27		
	RH6E163*DA	A-17	A-35	ODE-28-Z	ODE-40-Z	SERI-F	SERI-G	36		
	RH6E199*DA	A-20	A-40	ODE-28-Z	ODE-45-Z	SERI-F	SERI-G	36		
	RH4E035*DA	E-3	E-6	SBFDE-C-Z	ODE-7-Z	SER-C	SER-C	9		
	RH4E044*DA	E-4	E-8	SBFDE-C-Z	ODE-7-Z	SER-C	SER-C	12		
_	RH4E071*DA	C-6	C-15	ODE-12-Z	ODE-12-Z	SER-C	SER-D	18		
F	RH4E087*DA	C-8	C-17	ODE-12-Z	ODE-17-Z	SER-D	SER-D	24		
4	RH4E107*DA	A-12	A-20	ODE-17-Z	ODE-28-Z	SER-D	SER-D	27		
	RH4E131*DA	A-15	A-30	ODE-17-Z	ODE-28-Z	SERI-D	SERI-F	36		
	RH4E167*DA	A-17	A-35	ODE-28-Z	ODE-40-Z	SERI-F	SERI-G	36		

NOTES:

The distributor lines are 1/4" tube & 21" long.

* Each asterisk represents a variable character based on voltage ordered. See page 4 for nomenclature.

Base models (no factory-mounted components) include nozzles sized for 100°F liquid shipped loose.

SPECIFICATIONS // AIR DEFROST MODELS

	Model	Fan	Мо	tor Da	nta	Refr Conn	igerant ections	No. of	/	Unit Dimensions (Inches)			Approx.
	No.	Dia. (Inches)	Motor Qty.	НР	RPM	Liquid Line^	Suction	Hanger Slot Locations	Fig.	L	W	Н	Unit Wt. (Lbs.)
	RH6E033*DA	30	1	3/4	850	1/2	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH6E044*DA	30	1	3/4	850	1/2	1-3/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH6E053*DA	30	1	3/4	850	5/8	1-5/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH6E066*DA	30	2	3/4	850	5/8	1-5/8	6	2	99-7/8	27-3/8	49-1/4	489
딮	RH6E089*DA	30	2	3/4	850	7/8	2-1/8	6	2	99-7/8	27-3/8	49-1/4	489
9	RH6E109*DA	30	2	3/4	850	7/8	2-1/8	6	2	99-7/8	27-3/8	49-1/4	489
	RH6E134*DA	30	3	3/4	850	7/8	2-1/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH6E163*DA	30	3	3/4	850	1-1/8	2-1/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH6E199*DA	30	4	3/4	850	1-1/8	2-1/8	8	3	179-7/8	27-3/8	49-1/4	837
	RH6A209*DA	30	4	3/4	850	1-1/8	2-1/8	8	3	179-7/8	27-3/8	49-1/4	837

NOTES:

* Each asterisk represents a variable character based on voltage ordered. See page 4 for nomenclature.

^ For units with mounted TXV components. See Nozzle/TXV table for distributor connection size when TXV is field installed.

1. For dimensional distance between hanger slots, consult model's corresponding dimension drawing. Hanger slots are 1/2" deep x 1" wide.

2. Drain is 1-1/4" NPT for all models.

+ If the model has a numerical value in the AWEF table below, the following statement applies: "The refrigeration system is designed and certified for use in walk-in cooler applications less than 3,000 sq. ft."

Ship	Shipping Information - All Models									
No. of	Shippi	Approx. Unit Wt.								
Fans	L	W	Н	(Lbs.)						
1	69	42	66	470						
2	109	42	66	730						
3	146	42	66	1,000						
4	189	42	66	1,130						

Department of Energy Annual Walk-In Energy Factor (AWEF) Ratings							
Model Number	FPI	AWEF					
Cooler Models - Air Defrost							
R*6A031*DA	6	9.0					
R*6A043*DA	6	9.0					
R*6A052*DA	6	9.0					
R*6A063*DA	6	9.0					
R*6A087*DA	6	9.0					
R*6A105*DA	6	9.0					
R*6A132*DA	6	9.0					
R*6A156*DA	6	9.0					
R*6A175*DA	6	9.0					
R*6A209*DA	6	9.0					

TYPICAL APPLICATIONS:



Medium to Large Warehouses



Cold Storage Warehouses



Walk-in Coolers and Freezers

[^] TXV selections for Hot Gas Defrost Models are based on -20°F suction temp., 8°F to 12°F evaporator TD. Contact factory for operating conditions outside of this range. Do not use pressure limiting TXVs when the condensing unit includes a CPR valve.

[†] SBFDE, EBSDE, and ODE expansion valves are compatible with R407A, R448A and R449A/B. For other valves, follow manufacturers selection guidelines.

SPECIFICATIONS // ELECTRIC AND HOT GAS MODELS

	Model No.	Fan	Mot	or Da	ata	Refrige	rant Cor	nections			Unit	Dimens		Approx.
	RH*E/H/ G/K/L	Dia. (Inches)	Motor Qty.	НР	RPM	Liquid Line^	Suction	3-Pipe Hot Gas Line	Hanger Slot Locations	Fig.	L	W	Н	Unit Wt. (Lbs.)
	RH6*033*DA	30	1	3/4	850	1/2	2-1/8	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH6*044*DA	30	1	3/4	850	5/8	2-1/8	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH6*053*DA	30	1	3/4	850	5/8	2-1/8	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
_	RH6*066*DA	30	2	3/4	850	5/8	2-1/8	1-1/8	6	2	99-7/8	27-3/8	49-1/4	489
6 FPI	RH6*089*DA	30	2	3/4	850	7/8	3-1/8	1-1/8	6	2	99-7/8	27-3/8	49-1/4	489
•	RH6*109*DA	30	2	3/4	850	7/8	3-1/8	1-1/8	6	2	99-7/8	27-3/8	49-1/4	489
	RH6*134*DA	30	3	3/4	850	1-1/8	3-1/8	1-3/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH6*163*DA	30	3	3/4	850	1-1/8	3-1/8	1-3/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH6*199*DA	30	4	3/4	850	1-1/8	3-1/8	1-3/8	10	4	139-7/8	27-3/8	49-1/4	837
	RH4*035*DA	30	1	3/4	850	1/2	2-1/8	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
	RH4*044*DA	30	1	3/4	850	5/8	2-1/8	1-1/8	4	1	59-7/8	27-3/8	49-1/4	293
_	RH4*071*DA	30	2	3/4	850	5/8	2-1/8	1-1/8	6	2	99-7/8	27-3/8	49-1/4	489
FPI	RH4*087*DA	30	2	3/4	850	7/8	3-1/8	1-1/8	6	2	99-7/8	27-3/8	49-1/4	489
4	RH4*107*DA	30	3	3/4	850	7/8	3-1/8	1-3/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH4*131*DA	30	3	3/4	850	1-1/8	3-1/8	1-3/8	8	3	139-7/8	27-3/8	49-1/4	652
	RH4*167*DA	30	4	3/4	850	1-1/8	3-1/8	1-3/8	10	4	179-7/8	27-3/8	49-1/4	837

Department of Energy Annual Walk-In Energy Factor (AWEF) Ratings								
Base Model No.	FPI	AWEF						
Cooler Models - Electr	ic and Hot Gas Def	frost						
R*6*033*DA	6	9.0						
R*6*044*DA	6	9.0						
R*6*053*DA	6	9.0						
R*6*066*DA	6	9.0						
R*6*089*DA	6	9.0						
R*6*109*DA	6	9.0						
R*6*134*DA	6	9.0						
R*6*163*DA	6	9.0						
R*6*199*DA	6	9.0						

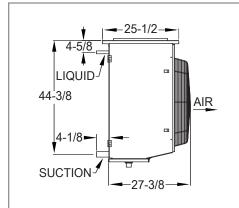
Department of Energy Annual Walk-In Energy Factor (AWE Ratings										
Base Model No.	FPI	AWEF								
Freezer Models - Electric and Hot Gas Defrost										
R*6*033*DA	6	4.15								
R*6*044*DA	6	4.15								
R*6*053*DA	6	4.15								
R*6*066*DA	6	4.15								
R*6*089*DA	6	4.15								
R*6*109*DA	6	4.15								
R*6*134*DA	6	4.15								
R*6*163*DA	6	4.15								
R*6*199*DA	6	4.15								
R*4*035*DA	4	4.15								
R*4*044*DA	4	4.15								
R*4*071*DA	4	4.15								
R*4*087*DA	4	4.15								
R*4*107*DA	4	4.15								
R*4*131*DA	4	4.15								
R*4*167*DA	4	4.15								

NOTES:

- * Each asterisk represents a variable character based on voltage ordered. See page 5 for nomenclature.
- ^ For units with mounted TXV components. See Nozzle/TXV table for distributor connection size when TXV is field installed.

 1. For dimensional distance between hanger slots, consult model's corresponding dimension drawing. Hanger slots are 1/2" deep x 1" wide.
- 2. Drain is 1-1/4" NPT for all models.
- 3. For shipping dimensions and weights, see Shipping Information table on page 15.
- + If the model has a numerical value in the table above, the following statement applies: "The refrigeration system is designed and certified for use in walk-in cooler applications less than 3,000 sq. ft."

PHYSICAL DIMENSIONS

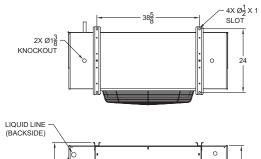


SIDE VIEW: ALL MODELS

Notes:

- All mounting holes are 1/2" diameter.
- Evaporators must be mounted with 1/4" per foot slope to the drain fitting. Mounted hanger spacers aid in the correct installation.
- All dimensions are in inches.

Figure 1: Single Fan



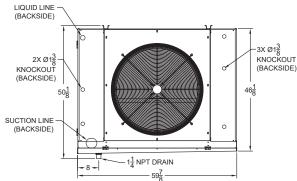
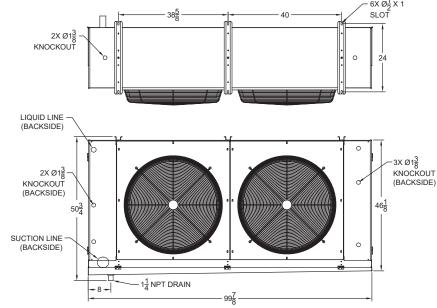


Figure 2: Two Fan



18 HEAVY DUTY UNIT COOLER

PHYSICAL DIMENSIONS

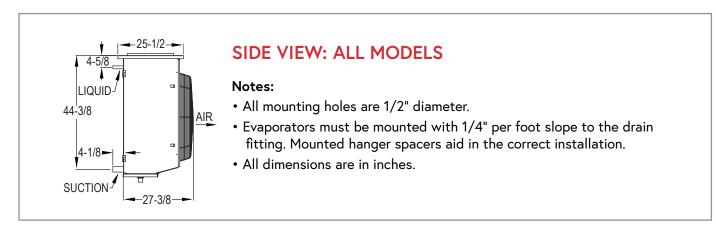


Figure 3: Three Fan

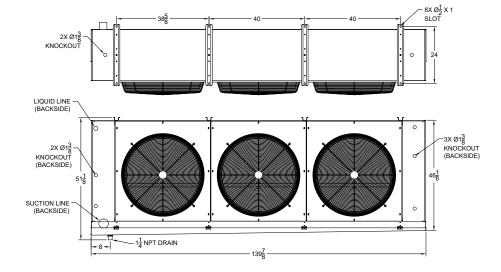
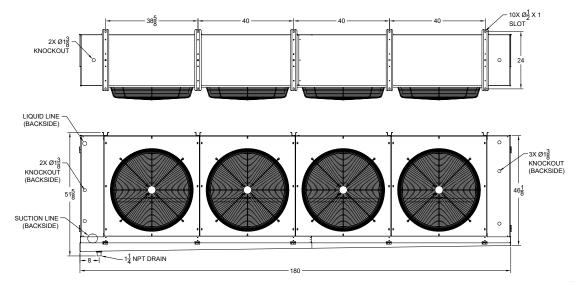


Figure 4: Four Fan



Due to continuing product development, specifications are subject to change without notice.



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